MILLUIAX CLASSIFICATION 25X1 SECURED Approved For Release 2003/08/05@ NAR PRE200457R005 2003/08/05 25X1 INFORMATION REPORT CD NO. CONFIDENTIAL COUNTRY Czechoslovakia DATE DISTR 18 AUG 50 SUBJECT Production of Light Arms at Vitkovice NO. OF PAGES Ironworks; Linchines Needed for Ball-Bearing Production 25X1 PLACE NO. OF ENCLS. ACQUIRED DATE OF SUPPLEMENT TO INFO. 25X1 REPORT NO.

25X1

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THIS IS UNEVALUATED INFORMATION

- In the Vitkovice Ironworks, which have thus far produced precision machinery and instruments, production is at present being reorganized to include light arms.
- The Czech government is attempting to procure, at any cost, reciprocating grinders of the Van Norman, Springfield type, which are used in the manufacture of ball bearings. All Commercial Attaches in the West have been ordered to try to locate such machines and to purchase them through cover agents. The following is a list of the numbers of these machines required for ball-bearing production by the Precision Engineering Plant of Antonin Zapotocky at Lisen, near Erno:

Type of Bell Bearing	No. of Machines for Plant in Moznyis		No. of Machines for Plant in Slovakia	
	3250	1951-53	1950	<u> 1951-53</u>
452/1 462/2 657/1 667/2	4	2	6	20
462/2	2	2	6	20
657/1	8	4	8	20
667/2	5	4	5	8
615 axial	24	APT .	ž	
413 axial	4""	249	ã	1.0
elliptical bearings	8	PN	wine.	29
round bearings	6	462	~	447
others	2	वर्ष	**	P71.

- 3. The following mechines are also required by the firm for ball-bearing production:
  - a. A machines for automatic grinding of spindles with diameters up to 80 mm.
  - b. 10 Cleveland Anne Gridley machines.

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